



18302 HEAVY DUTY TRIM ADHESIVE

DIRECTIONS FOR USE:

1. Surface must be free of wax, silicone, grease, dirt and other contaminants.
2. Clean surfaces with 19000 General Purpose Adhesive Cleaner.
3. Shake can for 1 minute after mixing ball moves freely.
4. For best results, use only when temperature of material and surfaces are between 70°F and 75°F (21°C and 24°C).
5. Select spray pattern by rotating spray head to desired position.
6. Spray can approximately 6 - 8 inches (15 to 20 cm) from surface.
7. Apply a uniform overlap coat to both bonding surfaces.
8. Let adhesive dry 2 to 3 minutes until tacky, and then press together.
9. When finished, turn can upside down and spray about 3 seconds to clean out spray head. Wipe off tip.

CAUTION: Solvent in the product may harm some paint and plastic surfaces. Masking is recommended where overspray may occur. Test on hidden part to insure compatibility.

CLEANING: Clean excess adhesive with 19000 General Purpose Adhesive Cleaner.